



Formulation

Polyurethane Direct-to-Metal Enamel

HALOX® 630

Component A	% Wt./Wt.	Class	Supplier
Desmophen 631 A-75	24.77	Resin	Covestro
Ti-Pure R-960	37.41	Pigment	Chemours
Cellulose Acetate Butyrate 551-0.01	1.37	Flow agent	Eastman
Methyl Ethyl Ketone (MEK)	0.34	Solvent	
Methyl Isobutyl Ketone (MIBK)	5.05	Solvent	
Xylene	5.05	Solvent	
Addocat PP	5.05	Catalyst	Lanxess
HALOX® 630	2.44	Corrosion inhibitor	ICL
Sandmill to 6.5 Hegman grind			
Component B			
Desmodur N-3200	18.52	Hardener	Chemours
TOTAL	100		

Formula Constants		Formula Properties	
% Solids/Wt.	37.41	Density lbs./gal.	11.8
% Solids/Vol.	13.58	KU Visc. @ R.T.	N/A
VOC g/l	246		

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